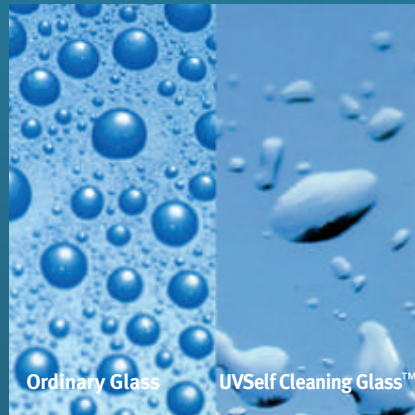


# Window Options with New Technology



Ordinary Glass    UVSelf Cleaning Glass™



## UVSelf Cleaning Glass™

UVSelf Cleaning Glass™ reacts with the sun's UV rays to break down organic matter. When washed with a garden hose, dirt is simply washed away. Less maintenance translates to more time doing things you enjoy!

## Protective Film

Window protection from our place to yours. VPI's protective film can be applied to one or both sides of your window glass. It protects the glass and when peeled off, your new glass is as clean as can be.

## Enhanced View Screens™

The ultra-fine fiber used in our Enhanced View Screens™ significantly increases airflow so breezes can freshen your home. The smaller weave blocks less of the view, allows in more natural light and provides better insect protection.

## Backed by Our Limited Transferable Lifetime Warranty

VPI Quality Windows are guaranteed as long as you own your home. The warranty is transferable to the next homeowner if you sell your home. For details, ask your dealer for a warranty brochure.

We at VPI provide high performing, energy efficient windows that enhance the comfort and beauty of your home. Every window and door fabricated in our state of the art manufacturing facility is crafted to the highest quality standards. We stand behind our products, and are committed to your continued satisfaction. Qualified service technicians are close by and available within our extensive dealer network throughout the western states.

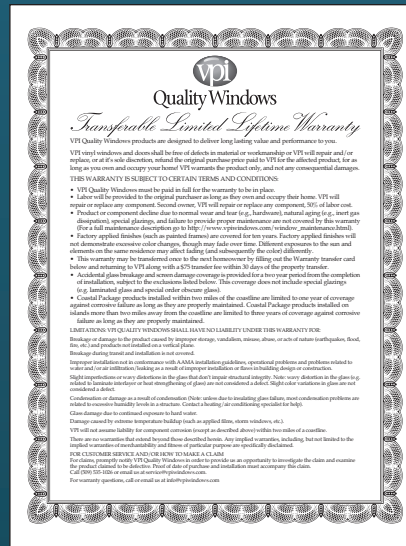
Thank you for choosing VPI Quality Windows.

**Burke Blevins**  
President, VPI Quality Windows



Design, Technology and Value  
ISO 9001: 2008 Certified

www.vpiwindows.com • 800.634.1478  
3420 E. Ferry Avenue • Spokane, Washington 99202



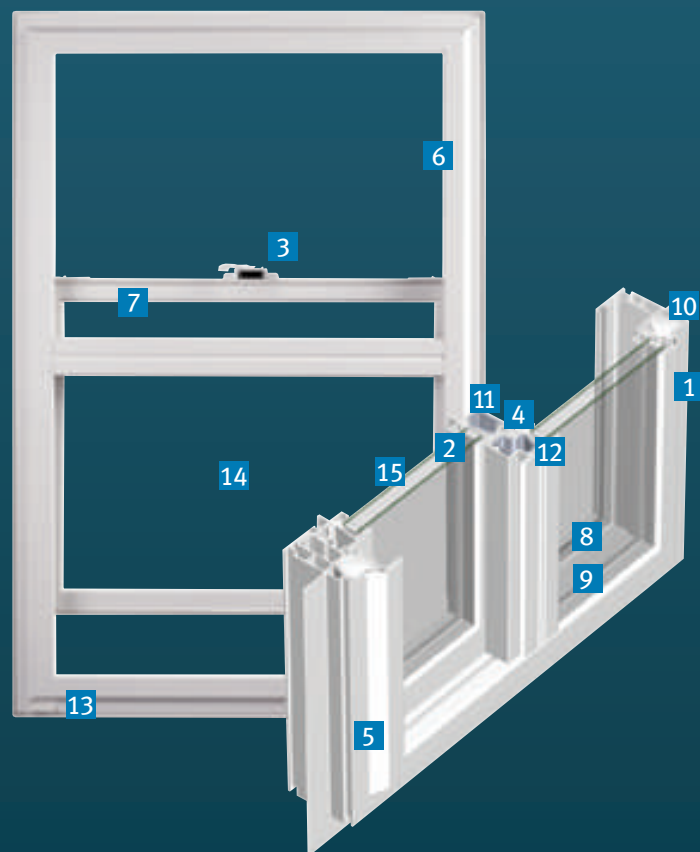
Design, Technology and Value



# SYNERGY SERIES Window System Features

- 1 Heavy vinyl construction for strength and durability
- 2 Inside glazing gives protection and a clean sightline
- 3 Cam action locking system
- 4 Full interlocking, airtight meeting rails
- 5 Attractive beveled frame profile and detailed finish
- 6 Smooth operating stainless steel balance system
- 7 Single and double hung windows feature tilting sashes for easy cleaning
- 8 Stainless steel rollers for smooth operation
- 9 Window screens designed with easy pull rail
- 10 Insulpac foam-filled frames for superior insulation\*
- 11 Micragard Anti-microbial treated weather stripping
- 12 Full length, metal reinforced meeting rail
- 13 Weep hole covers prevent air infiltration and block insects
- 14 Enhanced View™ screens\*
- 15 Super Edge™ Series of Glazing
  - UVSelf Cleaning Glass™ for less maintenance
  - Clarity™ Glass for a clearer view\*
  - Protective film ensuring clean glass on delivery\*
  - Super Edge™ Tri-Seal Spacer System

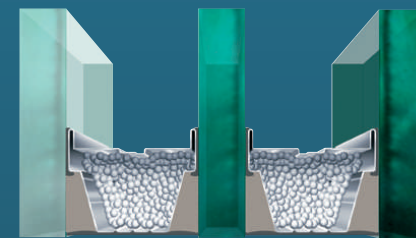
\*Optional Features



From Energy Star™ to R-5 performance, VPI offers glass packages designed for your home's environment.

## Super Edge™ Series of Glazing

### SYNERGY SUPREME TP SERIES



U Value Range 0.20 - 0.24

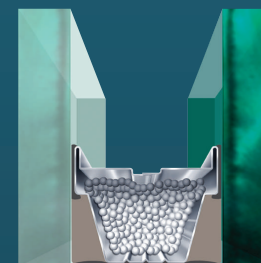
#### Designed Performance Triple Pane Insulated Glass Units

- Optimized performance based on your home's location
- Super Edge Tri-Seal Spacer System™
- Superior energy efficiency
- UVSelf Cleaning Glass™\*
- Clarity™ clearer glass\*



DESIGNED PERFORMANCE GLASS

### SYNERGY PREMIUM SERIES



U Value Range 0.27 - 0.30

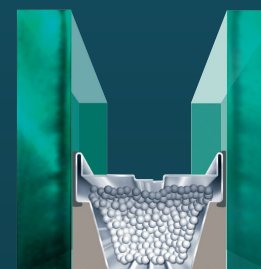
#### Ultimate Performance Triple Silver LowE Glass Units

- Maximum year-round comfort and energy savings
- UVSelf Cleaning Glass™
- Super Edge Tri-Seal Spacer System™
- Superior energy efficiency
- Clarity™ clearer glass\*



ULTIMATE PERFORMANCE GLASS

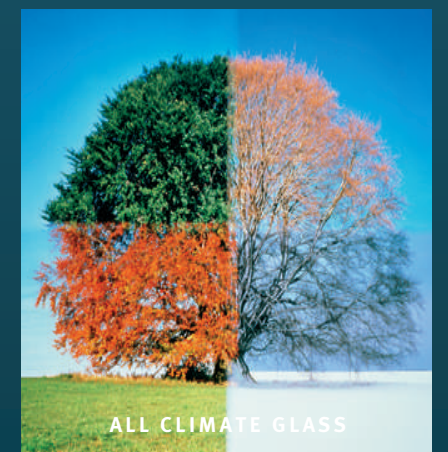
### SYNERGY STANDARD SERIES



U Value Range 0.27 - 0.30

#### All Climate Double Silver LowE Glass Units

- Provides excellent insulating capabilities in cooler weather
- Reduces solar heat gain in the summer
- Super Edge Tri-Seal Spacer System™
- Transmits more natural light for free energy in the winter
- Optional upgrade to Triple Silver



ALL CLIMATE GLASS

\*Optional Features